

EkoCure[™] F

A UV LED CURABLE FLEXO INK TECHNOLOGY, WITH HIGH PRESS PERFORMANCE SUPPORTING INDUSTRY SUSTAINABILITY INITIATIVES



EkoCure[™] F Ink System

can be used in all UV flexographic print units provided the ink is cured with UV LED lamps. EkoCure[™] F can be used with doctor blade as well as in a chambered doctor blade system.

Suitable for a wide variety of applications

Self adhesive labels

(coated & uncoated papers, BOPP, PE, PLA and other synthetic films) (carton boards)

Tags

Cartons

Shrink labels

PROPERTIES	BENEFITS
Cures with UV LED lamp technology	 Lower energy costs; low maintenance and lamp replacement; no ozone and no mercury waste; low heat process enables capability to run heat sensitive films
High colour strength and excellent mileage	Improved print result
Good press stability	Consistent high print quality
 Fine printability, good dot sharpness 	Higher quality labels
High printing speed	Improved productivity
Easy maintenance and clean up	Faster press change overs, higher productivity
• Excellent adhesion to a variety of substrates	Robust ink for many applications
Good rheology	Easy to handle, good ink duct behavior



EkoCure[™] F

Availability

- Full range of Pantone® basic colours
- 4 colour process set

EKOCURE™ F [™]	
Printing speed	500+ ft/min
Anilox Volume*	
Line & Solids Printing	2.5 - 3.5 BCM
Process Printing	1.5 - 2.0 BCM

* Refer to technical bulletin for more information.

EkoCure[™] UV LED Technology Delivers Economical and Ecological Benefits

UV LED means what? UV LED means <u>U</u>ltra<u>V</u>iolet <u>Light</u> <u>E</u>mitting <u>D</u>iode.

So...what is UV LED lamp technology and how does this relate to printing inks? UV LED curing is an alternative way to cure UV inks versus the traditional mercury based lamps on all UV presses today.

THE FACTS	THE BENEFITS
• UV LED lamps pull significantly less energy	Estimated 40% reduction of energy costs & lower operating costs
 Large ventilation systems are eliminated and the UV LED curing unit & power supply are smaller and more compact 	Manufacturing space is reduced and energy is saved
UV LED lamps produce less heat	 Lower heat emission - lights do not need to warm up or cool down; offers ability to run heat sensitive films on a press with little heat management
UV LED lamps are ozone and mercury free	Safe working conditions and improved air quality
 UV LED lamps have approximately a 20,000 hour life, compared to 2,000 hour life of a standard bulb 	 Printers can save time and money not replacing standard mercury vapor bulbs
UV LED offers consistent UV output	 Bulbs do not fade out - affecting cure speed and productivity and assuredness of quality!
UV LED lamps are very low maintenance	 No need to clean reflectors and no bulb replacement - increasing press UPTIME

EkoCure™ is developed using specially selected raw materials that match the narrow and targeted wavelength area that is typical for UV LED lamp output. The main advantages with UV LED can be summarized as economical and ecological:

- **Economical benefits** energy consumption will be significantly reduced; quality assuredness brings increased productivity and press uptime; manufacturing space is increased; UV LED lamps are nearly maintenance free; no mercury bulb replacement and disposal costs; expanded capability to run heat sensitive materials with less heat management costs.
- Ecological benefits energy will be saved; UV LED lamps are ozone and mercury free (improved worker and environmental safety).

Flint Group has partnered with Phoseon Technology UV LED lamps, and have tested inks at production speeds using the FirePower™ 16 W/cm2 lamps emitting output wavelength at 395 nm on a Mark Andy 4150 press in our Center for Technical Excellence in Plymouth, Minnesota. Also tested and compatible with Air Motion Systems XP5 Series UV LED.

With this innovative technology Flint Group is offering a solution that will improve the impact the printing industry has on the environment and also providing a cost saving benefit. Flint Group continues to show its position as a **Product Leader**!

For more details on EkoCure[™] F Ink System, call your nearest Flint Group Narrow Web office or dealer.

Flint Group Narrow Web 15500 28th Avenue North, Plymouth, MN 55447, USA www.flintgrp.com T +1 763 559 5911 Toll Free in the U.S.(800) 328 7838 F +1 763 559 3725 info.narrowweb@flintgrp.com The aim of our technical documents is to inform our customers about general values. However, the transferability of general values known from experience and laboratory results to concrete practical applications depends on a number of factors which are beyond our control. We therefore ask for your understanding that this advice document cannot be used as the basis for claims in law. Furthermore, the correct application for each product has to be checked carefully for suitability. For application details refer to Technical Data Sheet.

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