Novaset® 4222/40 TEMP RST
High quality low-migration gloss coating especially for frozen food packaging

Water-based coating for sheetfed offset

Product features

- Novaset® 4222/40 TEMP RST is an extremely low-odour and low-migration water-based gloss coating which has been developed specially for the coating of the outer of frozen food packaging. The coating offers very fast drying and superior rub protection.

- Furthermore we can confirm that Novaset 4222/40 TEMP RST is suitable for food packaging used in microwave and backing ovens up to 220 °C for which we hold a certificate issued by ISEGA institute.

- Further advantages of Novaset® 4222/40 TEMP RST are superior anti-sealing and stacking properties as well as good gloss.

- Depending on the used substrate Novaset® 4222/40 TEMP RST is also suitable for double-sided coating, we recommend carrying out your own tests before starting a print run.

- Novaset® 4222/40 TEMP RST is particularly suited for the production of packaging that complies with the requirements of the EU-regulation 1935/2004 and 2023/2006 as well as with the Swiss Ordinance 817.023.21. Mineral oil is not used as an intentional formulation component of this coating.

Advantages of Novaset® 4222/40 TEMP RST

- Extremely low-migration and low-odour.
- Suitable for indirect contact with solid and fatty food.
- Complies with the requirements for water-based coatings for food packaging.
- Suitable for single-side PE laminated substrates.
- High wet blocking resistance.
- Suitable for food packaging heated up to 220 °C in microwave and backing ovens.
- Superior rub protection.
- Very good anti-sealing properties.
### Novaset® 4222/40 TEMP RST

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The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very heavy coverage of coating, the classification of certain properties may be different.

### Product code
VP26-01CD-####

Final 4 digits relate to pack size.

### Pack sizes
25 kg (10J1), 125 kg (10MA), 220 kg (10NF), 1000 kg (10U0)

### Substrates
Very well suited for coated paper and boards as well as low-absorbent substrates.

### Application
Sheetfed coating units

### Film weight
3 – 6 g/m² wet application

### Drying
Physical, forced with hot air-dryer and IR-dryer

### Viscosity
40 s / 4 mm DIN cup / 20°C

### Cleaning
Please clean up machine and equipment immediately with water.

### Remarks
Stir well before use!
Only use coatable printing inks!
Resistance against alcohol and alkali required.

### Storage
Protect against frost, heat and direct sunlight.
Storage in original packaging at 5° to 30°Celsius.
Special notes
In order to preserve low-odour and low-migration properties, no additives such as retarders, defoamers or others may be added to the coating. An exemption to this rule is the addition of water to adjust the viscosity. It must be generally noted, that for the production of food packaging only materials suitable for this area of application are used.

In cases where a non-low-migration water-based coating has been used before printing with Novaset® 4222/40 TEMP RST, the printing press should be thoroughly cleaned taking care to remove all coating residues. For this purpose, if necessary, only washes suitable for low-migration printing should be used, taking into account the manufacturer’s recommendations for use. Following the wash cycle, thorough rinsing with clean water is essential.

Certificate
Novaset® 4222/40 TEMP RST is ISEGA-certificated.
We will gladly provide you with a copy of the certificate upon request.

Further information
For further information please refer to our Technical Reviews “Processing guideline water-based coatings”, “Resistance requirements for surface finishing”, “Good manufacturing practice food packages” and the EuPIA guideline “Printing inks for food packaging”.

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