Novaset® 4220/40 ANTI CURL GLOSS
Low-migration gloss coating especially for label printing

Water-based coating for sheetfed offset

Product features

- Novaset® 4220/40 ANTI CURL GLOSS is a particularly low-odour and low-migration water-based coating which has been developed specially for label printing. It is also suitable for the coating of the outside of food and semi-luxury food packaging applications and offers very fast drying and very high rub protection.

- Further advantages of Novaset® 4220/40 ANTI CURL GLOSS are very good anti-sealing and stacking properties. The coating is especially suitable for thin papers as rolling up and curling of the print material in the delivery are minimized or even avoided.

- Depending on the used substrate Novaset® 4220/40 ANTI CURL GLOSS is also suitable for double-sided coating, we recommend carrying out your own tests before starting a print run.

- Novaset® 4220/40 ANTI CURL GLOSS is particularly suited for the production of packaging that complies with the requirements of the EU-regulation 1935/2004 and 2023/2006 as well as with the Swiss Ordinance 817.023.21. Mineral oil is not used as an intentional formulation component of this coating.

Advantages of Novaset® 4220/40 ANTI CURL GLOSS

- Particularly low-migration and low-odour.
- Very fast drying.
- For label printing.
- Suitable for thin papers.
- Complies with the requirements for water-based coatings for food packaging.
- Very high rub protection.
- Suitable for double-sided coating.
- Very good anti-sealing properties.
Novaset® 4220/40 ANTI CURL GLOSS

<table>
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<th>Printing properties</th>
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<td>Drying</td>
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1 = Characteristic weakly expressed  7 = Characteristic strongly expressed

The assessment of the product properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very thick layers of coating, the classification of certain properties may be different.

Product code

VP30-021D-####

Final 4 digits relate to pack size.

Pack sizes

125 kg (01MA), 220 kg (01NF), 1000 kg (01U0)

Substrates

Very well suited for coated paper and board as well as for thin papers.

Application

Sheetfed coating units

Film weight

3 – 6 g/m² wet application

Drying

Physical, forced with hot air-dryer and IR-dryer

Viscosity

40 s / 4 mm DIN cup / 20°C

Cleaning

Please clean up machine and equipment immediately with water.

Remarks

Stir well before use!

Only use coatable printing inks!

Resistance against alcohol and alkali required.

Storage

Protect against frost, heat and direct sunlight.

Storage in original packaging at 5° to 30°Celsius.

You are welcome to contact us for further information.

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In order to preserve low-odour and low-migration properties, no additives such as retarders, defoamers or others may be added to the coating. An exemption to this rule is the addition of water to adjust the viscosity. It must be generally noted, that for the production of food packagings only materials suitable for this area of application are used.

In cases where a non-low-migration water-based coating has been used before printing with Novaset® 4220/40 ANTI CURL GLOSS, the printing press should be thoroughly cleaned taking care to remove all coating residues. For this purpose, if necessary, only washes suitable for low-migration printing should be used, taking into account the manufacturers recommendations for use. Following the wash cycle, thorough rinsing with clean water is essential.

Water-based products typically contain isothiazolinone biocides, including methyl isothiazolinone, as in-can preservatives. Such biocides may cause allergic skin reactions in already sensitised individuals.

For further information please refer to our Technical Reviews „Resistance requirements for surface finishing“, „Good manufacturing practice food packages“ and the EuPIA guideline “Printing inks for food packaging”.

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