Novasens® BCS PREMIUM

The extremely low-migration and low-odour series

Base colour ink series for sheetfed offset

Product features

• Novasens® BCS PREMIUM is a highly pigmented, extremely low-migration and low-odour base colour ink series which has been developed specially for sensitive food and semi-luxury food applications, where there is no direct contact between the printed image and the contents of the package.

• Novasens® BCS PREMIUM consists on 10 base colour inks plus black and transparent white and is supplemented by 3 inks with particularly high fastness properties. All base colour inks are resistant to water-based coating. The series is optimally suited for mixing colour shades of the PANTONE® fan. Besides that it can also be used to mix any other colour shade with specific fastness properties, as is often required in packaging printing. The base colour inks are formulated with optimised colour strength.

• The series is excellently suited both for the latest generation printing presses and machines of older design and construction.

• Further benefits of Novasens® BCS PREMIUM are the excellent colour intensity, high brilliance and very good printability.

• Novasens® BCS PREMIUM is particularly suited for the production of packaging that complies with the requirements of the EU-regulation 1935/2004 and 2023/2006 as well as with the Swiss Ordinance 817.023.21. Mineral oil is not used as an intentional formulation component of this series. The release of aldehydes on neutral substrates is below the detection limit.

Advantages of Novasens® BCS PREMIUM

• Extremely low-migration and low-odour.

• The base colour ink series complies with requirements for printing inks for food packaging.

• Low swelling.

• Highly pigmented.

• High brilliance.

• Excellent colour intensity.

• Ideally suited for gloss coated papers and board.
The aim of our technical documents is to inform and advise our customers. The information provided herein is correct to the best of Flint Group's knowledge. No liability for any errors, facts or opinions is accepted. Customers must satisfy themselves as to the suitability of this product for their application. No responsibility for any loss as a result of any person placing reliance on any material contained herein will be accepted.

Product names followed by ® are trademarks registered by Flint Group (represented by Flint Group US LLC or Flint Group Germany GmbH). PANTONE® is a registered trademark of Pantone, Inc.

### Novasens® BCS PREMIUM

<table>
<thead>
<tr>
<th>Novasens® BCS PREMIUM</th>
<th>article code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yellow VZ93-100I</td>
<td>t 5 3 + + + +</td>
</tr>
<tr>
<td>Resistant Yellow VZ93-153I</td>
<td>t 6-7 5-6 + - + +</td>
</tr>
<tr>
<td>Orange 021 VZ93-200I</td>
<td>t 5 3 + + + +</td>
</tr>
<tr>
<td>Red 032 VZ93-302I</td>
<td>so 5 3 + - + +</td>
</tr>
<tr>
<td>Rubine Red VZ93-301I</td>
<td>t 5 3 + + - -</td>
</tr>
<tr>
<td>Alkali Rst. Rubine Red VZ93-346I</td>
<td>t 5 4 + + + +</td>
</tr>
<tr>
<td>Rst. Rhodamine Red VZ93-369I</td>
<td>t 7 5-6 + + + +</td>
</tr>
<tr>
<td>Resistant Violet VZ93-450I</td>
<td>t 7 6 + + + +</td>
</tr>
<tr>
<td>Process Blue VZ93-500I</td>
<td>t 8 6-7 + + + +</td>
</tr>
<tr>
<td>Green VZ93-600I</td>
<td>t 8 6-7 + + + +</td>
</tr>
<tr>
<td>Black VZ93-960I</td>
<td>o 8 8 + + + +</td>
</tr>
<tr>
<td>Transparent White VZ93-000I</td>
<td>t</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Highest fastness properties</th>
<th>article code</th>
</tr>
</thead>
<tbody>
<tr>
<td>R/S Yellow VZ93-183I</td>
<td>t 6-7 5 + + + +</td>
</tr>
<tr>
<td>Y/S Red VZ93-355I</td>
<td>t 7 6 + + + +</td>
</tr>
<tr>
<td>Resistant Rubine Red VZ93-366I</td>
<td>t 7 6 + + + +</td>
</tr>
</tbody>
</table>

The assessment of the colour properties was made under standardised printing conditions. In individual cases, under special conditions, as in printing with very high ink densities, the classification of certain properties may be different.

**Light fastness properties according to ISO 12040:**
- from 1 (low) to 8 (high)

**Fastness properties according to ISO 2836:**
- + = Good Resistance
- +/- = Partly Resistant
- - = Not Resistant

**Opaqueness:**
- o = opaque  so = slightly opaque
- t = transparent

You are welcome to contact us for further information.
Novasens® BCS PREMIUM

Substrates
Ideally suited for gloss coated, matt coated and uncoated papers and board in combination with inline water-based coating. We recommend testing the suitability of the substrate for printing food packaging.

Drying properties
Drying by absorption.
As an extremely low-odour and low-migration ink, Novasens® BCS PREMIUM dries only by absorption. For this reason an inline water based coating is always necessary (Novaset® 4211/40 gloss coating or Novaset® 4400/40 matt coating). The nip volume of the anilox roller should not be less than 13 cm³.

Hints for mixing spot colours
Due to the high colour strength, the mono-pigmentation and specific fastness properties, the base colour inks of Novasens® BCS PREMIUM are ideally suited for easy formulation and mixing of spot colours, that are resistant to water-based coating. For mixing spot colours with a high proportion of transparent white or with special properties such as high light fastness or for special applications such as UV-varnishing, 3 base colours with specific fastness properties are available. The whole range of PANTONE® colour shades can be achieved with typical wet offset printing film weights.

Mixing books/calibration data
Mixing formulae for all PANTONE® C and U colour shades are available in the Flint Group BCS mixing book GLOBAL PLUS. An additional mixing book with the denomination GLOBAL FAST contains mixing formulae of PANTONE® C and U colour shades with enlarged fastness properties, which for example may be requested due to the subsequent print finishing process. Both mixing books, as well as calibration data for computerised ink formulation with X-Rite Ink formulation can be made available upon request.

Special notes
Novasens® BCS PREMIUM is particularly suited for the production of packaging that complies with the requirements of the EU-regulation 1935/2004 and 2023/2006. Additionally the series meets the requirements of the EuPIA Guideline „Printing Inks applied to the non-food contact surface of food packaging materials and articles“ and the „Guidance Note on Packaging Inks“ published by Nestlé.

We recommend Hydrofast® AFS 359 Novasens fountain solution for alcohol reduced or alcohol free printing.

If the printing press was previously running with conventional inks, it should be thoroughly cleaned and all ink residues have to be removed before printing with low-migration inks. For this purpose, only washes suitable for low-migration printing should be used, taking into account the manufacturers’ recommendations for use. Flint Group recommends Varn® Non-VOC Wash or Varn® V60 Plus for this purpose. Following the wash cycle, thorough rinsing with clean water is essential.

Heating of printed packaging in an oven has to be carefully considered due to the potential appearance of temperature peaks. In contrast, microwave heating of packaging without acceptor laminate is non-critical. Generally the heating of packaging to temperatures exceeding 200 °C must be avoided.

Due to the drying characteristics of these inks the suitability for hot foil stamping should be tested before starting a print run.
Novasens® BCS PREMIUM

Additives
Never add driers to the inks or fountain solution. If there is a need for tack reduction, for example when printing on sensitive substrates, use only special Novasens PREMIUM Reducer or Novasens PREMIUM Reduxpaste.

Further products
Novasens® P 660 PREMIUM – extremely low-odour and low-migration special process series

Migration test
A migration test according to DIN EN 14338 was made under worst case conditions (320% ink coverage) on Invercote 180 g/m². The test revealed that the migration of substances fell below the 60ppm limit by a factor of more than 10. (Based on the EU convention whereupon 6 dm² packaging surface correlates with 1 kg food). A copy of this report is available upon request.

Further information
For further information please refer to our Technical Reviews regarding food packaging printing, such as “Sheetfed inks for food packaging printing” or “Mixing of low-migration inks”.

Flint Group offers a uniquely powerful combination of products, services and expertise; giving you access to the industry’s broadest range of pressroom products.

Rely on us for consistency, reliability and customer focus. Our aim is to make it easier for you to achieve your business goals. With Flint Group products in your pressroom, you can run your business with confidence and peace of mind.